

33 21 000

Removing and installing/replacing left or right output shaft**Important!**

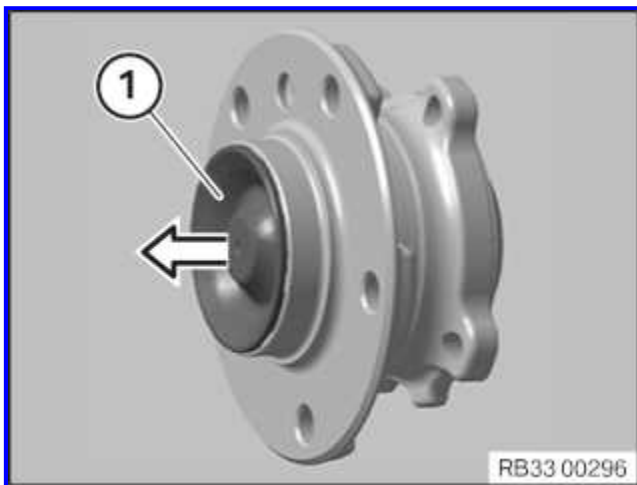
When reinstalling, place a new circlip on the output shaft!

The [radial shaft seal for the output shaft](#) should be replaced every time the output shaft is removed and installed.

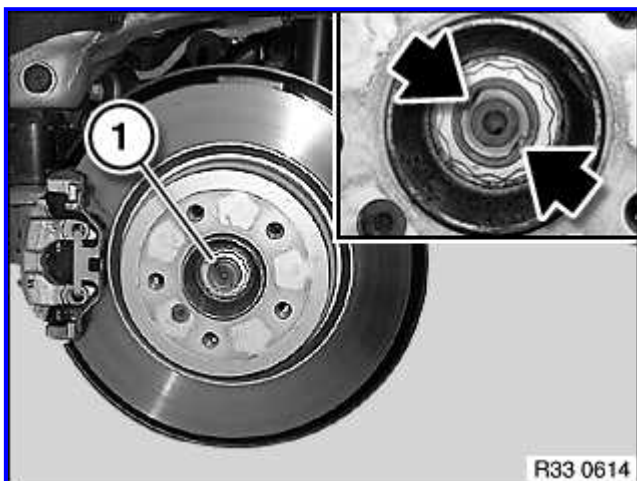
Observe [safety information](#) for raising the vehicle

**Necessary preliminary tasks:**

- Remove [rear wheel](#).



If necessary, remove visual protection cap (1).

**Important!**

Expand anti-twist lock sufficiently to avoid damaging thread when releasing collar nut.

Remove collar nut (1); engage parking brake to do so.

Tightening torque [33 41 1AZ](#).

Installation note:

Lightly oil the gearing at the shaft journal.

No oil permitted on thread of shaft journal or collar nut.

Replace collar nut and secure by means of positive peening on

flat areas of output shaft.



Remove [rear axle final drive](#).

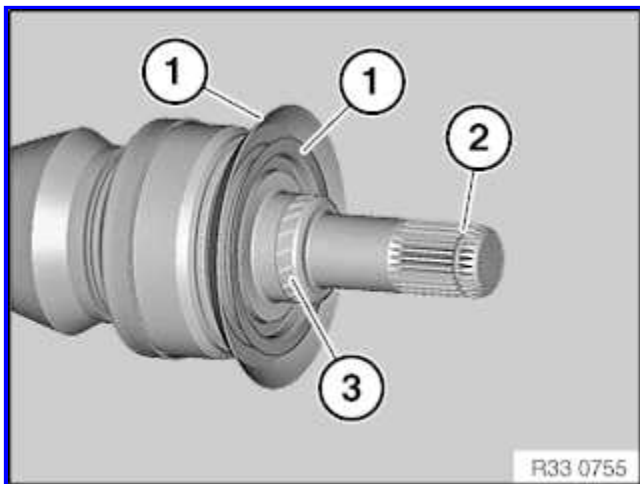


Important!

Secure output shaft against falling out.

Do not damage dust plates (1) when setting down output shaft.

Press [output shaft out of drive flange](#) and remove towards centre of vehicle.



Installation note:

High installation forces indicate that the output shaft spline teeth are damaged or deformed!

Check gearing and replace components if damaged.

Check dust plate (1) for damage, renew if necessary.

If the previous output shaft is reinstalled, circlip (2) must be renewed.

Coat contact surface (3) of output shaft with [approved final drive oil](#).



After installation:

- Check [transmission oil level](#), correct if necessary.